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D3405-043
Job Sheet 185967



Part No: D3405-043

Job Qty: 12 ea

Part Name: Ground Handling Lug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/7/18

Job Tracking No:

Due Date: 11/29/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP A 05.09.01 New issue KJ/JLM IPP B 09.01.28 Rev b dwg EC verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	12 pcs		11/29/18	0.00	1.08	Waterjet - Flow		de 18/11/09
110	QC	12 pcs		11/29/18	0.00	0.00	QC2 Waterjet-2		de 18/11/09
120	QC	12 pcs		11/29/18	0.00	0.00	QC8-2		38
130	Brake NC	12 pcs		11/29/18	0.09	0.87	Brake NC 1		90AS
140	QC	12 pcs		11/29/18	0.00	0.00	QC5		38
150	Large Fab	12 pcs		11/29/18	0.00	3.56	Large Fab 1		de
160	QC	12 pcs		11/29/18	0.00	0.00	QC9		de
170	QC	12 pcs		11/29/18	0.00	0.00	QC5		de
180	Powdercoat	12 pcs		11/29/18	0.00	0.33	Powdercoat2		BL 19-03-05
190	QC	12 pcs		11/29/18	0.00	0.00	QC3		MAR 25 2019 40
200	Packaging	12 pcs		11/29/18	0.00	0.00	Packaging3-1		7/20 9-89
210	QC21-SA	12 Ea		11/29/18	0.00	0.00	QC21		21 MAR 25 2019

Part Op 100 - 1-Cut as per Dwg D3405 Dwg Rev: B Prog Rev: B 2-Debur if necessary
Descriptions: 130 - 1-Debur 2-Form using DT8204 as per Dwg D3405 3- use DT9681 to check if correct forming

150 - Weld as per Dwg D3405 use DT8484 Identify as D3405-043

180 - START TIME: 10:55 OVEN TEMPERATURE: 1100° FINISH TIME: 11:25 M158977

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	1.8480 sf (.154 ea)	100-Waterjet - Flow - 1	
D3404-1	Ground Handling Wheel Lug	12 Ea (1 ea)	150-Large Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S11GA	2	22	0
150-Large Fab	D3404-1	12	15	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

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AEROSPACE

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Container No: S126519



Part: D3405 - 043

Job No: 185967

Serial No/Batch: S126519

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/09/18